

**Amendments to the Specification:**

Please replace the title as follows:

**ASSEMBLY STRUCTURE FOR IMAGE FORMING APPARATUS**

Please replace the paragraph beginning on page 10, line 10, with the following rewritten paragraph:

A manual tray ~~14~~13 for manually supplying the sheet 3 is foldably placed above the transport roller pair 11 (downstream in the transport direction: in the front cover ~~member 4a~~ member 4c of the body frame 2 at a position above the sheet feeder 5). (See FIGS. 1 and 2.)

Please replace the paragraph beginning on page 12, line 20, with the following rewritten paragraph:

As the photosensitive drum 23 rotates, the surface of the photosensitive drum 23 is uniformly positively charged by the scorotron charger 37 and then a laser beam from the scanner ~~unit 16~~ unit 17 is scanned over the surface of the photosensitive drum 23 at high speed to expose the surface to light and an electrostatic latent image based on predetermined image data is formed on the surface of the photosensitive drum 23.

Please replace the paragraph beginning on page 15, line 4, with the following rewritten paragraph:

The sheet 3 is then transported in the return direction R while a side edge of the sheet 3 is abutted against a reference plate (not shown) by a ~~skewed roller 43~~ rollers 43a, 43b, etc., in the return path 41 on a return tray 42 placed detachably on the top of the sheet feed tray 6, on the lower face side of the bottom cover member 50. The sheet 3 is returned to another transport member 45 through a return guide plate 44. Accordingly, the sheet 3 is reversed so

that the nonprint side of the sheet 3 is up at the part of the registration roller 12.

Consequently, when the sheet 3 is passed through the image forming position in this state, an image can be formed on the other side (back) of the sheet 3.

Please replace the paragraph beginning on page 16, line 6, with the following rewritten paragraph:

A cooling fan 54 for discharging heat generated in the fixer 19 to the outside of the body case K is placed on the upper side of the right side frame part 2a (corresponding to a second side frame) ~~2a~~ in the body frame 2, and a cooling fan 55 for discharging heat generated from a high voltage power board 14, a low voltage power board 15 and an engine control board 16 (described later) is placed on the lower side of the right side frame part 2a. The heat is discharged to the outside of the laser printer through exhaust ports 56 and 57 made in the right cover member 4a at the positions corresponding to the cooling fans 54 and 55. (See FIGS. 1 and 4.)

Please replace the paragraph beginning on page 19, line 7, with the following rewritten paragraph:

The engine control board 16 is, as shown in FIGS. 1 to 10 and 13, placed so that a plurality of short electronic parts 60 mounted on the board 16 (a gate array 60a, a comparator 60b, terminals 60c to 60h for connecting connection lines of harness, etc., and the like) are directed downward in the body case K. To assemble, the boards 14, 15, and 16 are placed from the bottom side of the body frame 2 (the upper side in FIGS. 4 and 5) with the body frame 2 turned upside down, as shown in FIGS. 4 and 5. Electronic parts 58 are mounted on the low voltage power control board. The electronic parts mounted on the low voltage power board 15 include a bulky, large electrolytic capacitor 58a, a transformer 58b and a choke coil

58c. Also mounted on the board 15 are an FET 58h, a low voltage IC 58i and a triac 58j, which are attached to tall heat sinks (cooling palates) 58e to 58g. These parts are large parts taller than the electronic parts 60a to 60h mounted on the engine control board 16. The electronic parts 58a to 58d and 58h to 58j and the heat sinks 58e to 58g for dissipating heat generated from the electronic parts are placed in a space 62 defined by an upward projection of the partition wall frame part 2c (see FIGS. 2 and 3).

Please replace the paragraph beginning on page 24, line 13, with the following rewritten paragraph:

A high different-level part 50a of the bottom cover member 50 (corresponding to the place of the engine control board 16) can provide a large vertical space with the return tray 42 placed on the upper face of the sheet feed tray 6. The skewed ~~roller 43~~ rollers 43a, 43b may be placed in the different-level part, to thereby decrease the height of the body frame 2 and the whole height of the body frame 2 and the whole height of the laser printer 1.